

5/12

|                              |                     |              |
|------------------------------|---------------------|--------------|
| <b>DART AEROSPACE LTD</b>    | <b>Work Order:</b>  | <b>22505</b> |
| <b>Description: Seal</b>     | <b>Part Number:</b> | <b>D2732</b> |
| <b>Drawing: D2732 Rev.B1</b> | <b>Qty:</b>         | <b>200</b>   |

RF 03.02.04

| Step | Location   | Procedure   | By | Date     | Qty |
|------|------------|---|----|----------|-----|
| 1    | EXPEDITING | Open W/O  | KJ | 05.02.21 | 200 |
| 2    | PURCHASING | Issue P/O: <u>1001609</u><br>Seal as per dwg D2732<br>Possible Supplier: Accurate rubber P/N 110750003<br><br><b>Material release note required</b> | U  | 05.02.22 | 200 |
| 3    | RECEIVING  | Receive and inspect for transit damage<br><b>Ensure material release note is attached</b>   | CL | 05.03.24 | 200 |
| 4    | QC         | Inspect Level 6<br>Check dims to dwg  | U  | 05.03.24 | 200 |
| 5    | STORES     | Identify and stock  | CL | 05.03.24 | 200 |
| 6    | EXPEDITING | Close W/O<br>Inspect level 21<br>Cost / part <u>3.98</u> <u>545</u> <u>05/03/28</u> <u>(200)</u>  | KJ | 05.04.05 | 200 |

| Rev | Date     | Change    | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A   | 02.04.26 | New Issue | NG RF      |          |

RELEASED  
03.02.04 RF

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

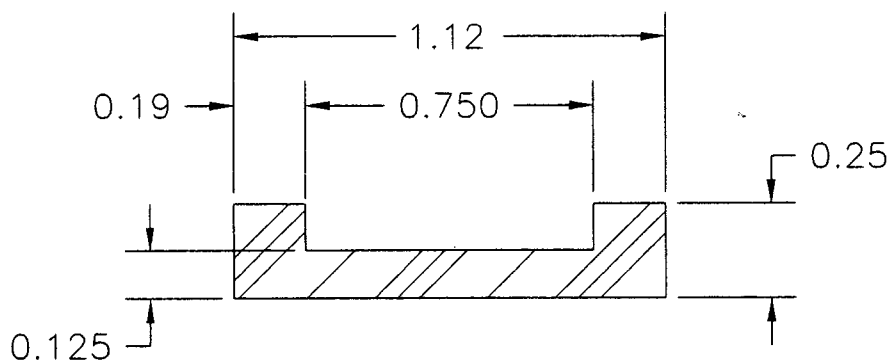
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



|                               |                                |  |                        |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN<br><i>KE</i>           | DRAWN BY<br><i>KE</i>          | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D2732   | REV. B<br>SHEET 1 OF 1 |
| DATE<br>98.03.05              |                                | TITLE<br>RUBBER EXTRUSION                                    | SCALE<br>2:1           |
| A                             | 97.12.04                       | NEW ISSUE  |                        |
| B                             | 98.03.05                       | BLACK WAS WHITE  |                        |
| BI                            | <i># CP</i> 02.05.23           | ADD POSSIBLE SUPPLIER  |                        |

RELEASED  
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035  
10 LONG: D2732-100

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 22505

MATERIAL: NEOPRENE BLACK 50 DUROMETER  
NOTE: ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 21, 2005  
07:40 am

Work Order No : 0022505  
Project Name : D2732  
Project For : WK512  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2732  
Description : Rubber Extrusion  
Manufactured : Yes  
Amount Req'd : 200  
Amount Done : 0  
Start Date : 02-18-05  
Est Finish Date : 03-10-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

|                     | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Hours : | 0.00      | 0.00   | 0.00   |        |         |
| Engineering Cost :  | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Hours :  | 0.00      | 0.00   | 0.00   |        |         |
| Production Cost :   | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Hours :   | 0.00      | 0.00   | 0.00   |        |         |
| Packaging Cost :    | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Hours :    | 0.00      | 0.00   | 0.00   |        |         |
| OverHead Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC Hours :         | 0.00      | 0.00   | 0.00   |        |         |
| CNC :               | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc. Hours :       | 0.00      | 0.00   | 0.00   |        |         |
| Misc. :             | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Burden :            | 0.00      | 0.00   | 0.00   |        |         |
| Total Cost :        | 0.00      | 0.00   | 0.00   |        |         |
| Margin :            | 0.000     | 0.000  |        |        |         |
| Selling Cost :      | 0.00      | 0.00   |        |        |         |

|                          | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00      | 0.00   |
| Profits/(Loss) :         | 0.00      | 0.00   |



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Telephone (604) 274-9955  
Fax (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 3/18/05

Customer : Dart Aerospace LTD

Customer P.O. # : 2007607

Specification:

Customer Ref.# / Stock # : \_\_\_\_\_ Serial # : \_\_\_\_\_

ACR W.O. # : 11557701 Item # : \_\_\_\_\_


Item Description: D2732-050-Rubber Cushion

ACR Compound: A-106

Date Shipped: 3/18/05

Carrier: \_\_\_\_\_ B / L : \_\_\_\_\_

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

  
\_\_\_\_\_  
(ACR GROUP INC. REPRESENTATIVE )